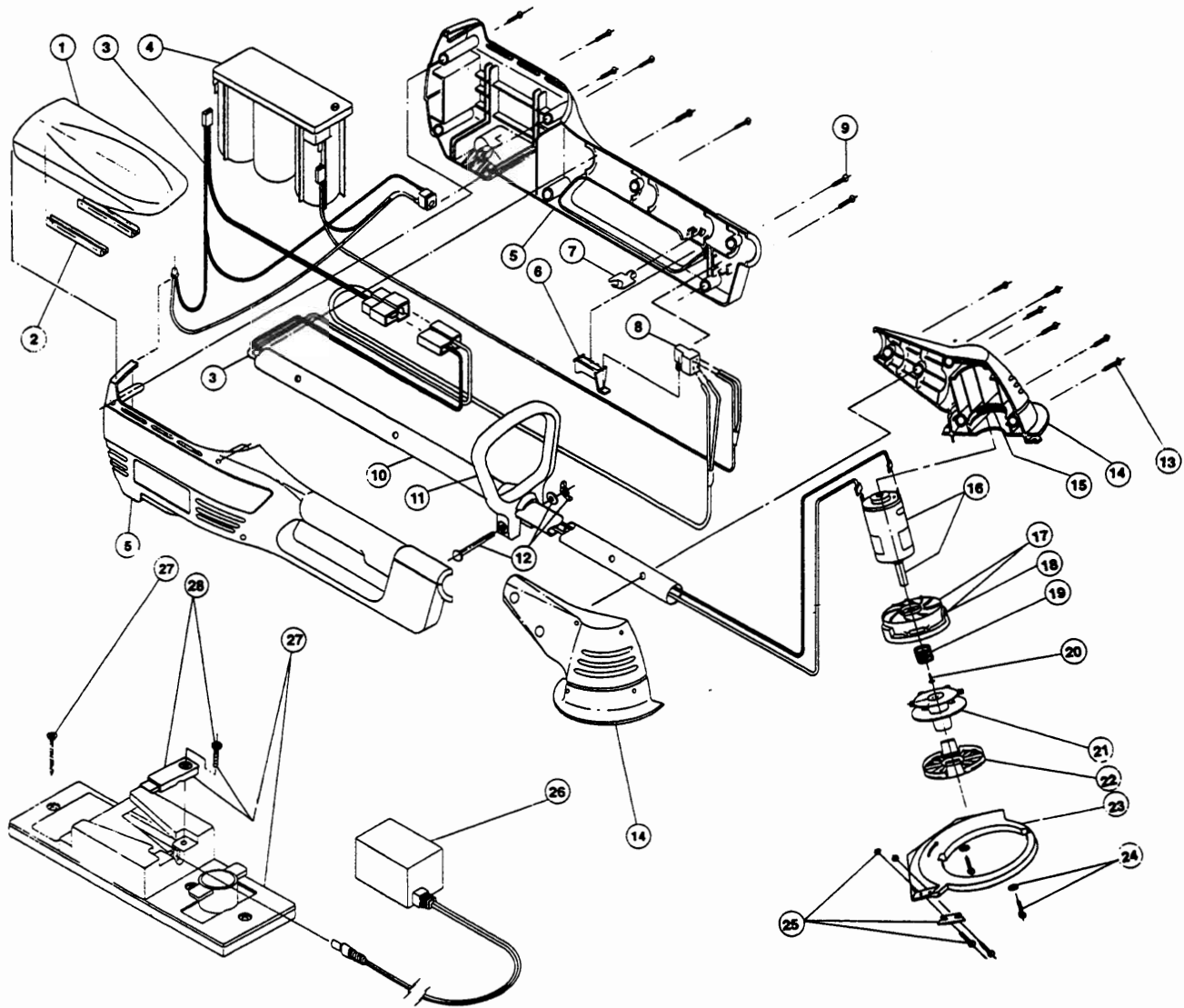


# MOTOR & HOUSING ASSEMBLY - SINGER BT68

(Serial no. 402000001 and greater)



Item	Part No.	Description	Item	Part No.	Description
1	180411	Battery Door	17	180372	Outer Spool and Eyelet (includes item 18)
2	180363	Battery Cushion Set (qty. 5)	18	180373	Eyelet
3	180514	Wiring Harness Assembly	19	180374	Spring
4	180410	Battery	20	180375	Screw
5	180764	Battery Housing W/Out Decals	21	180292	Inner Reel and .065 Line (20 ft.)
6	180151	Trigger	22	180376	Reel Cover
7	180364	Safety Release Switch	23	180408	Guard and Blade Assembly (includes item 25)
8	180150	Switch	24	180520	Guard Mounting Screw and Washer Set
9	180300	Housing Screw Set (qty. 11)	25	180377	Blade Assembly
10	180516	Boom Assembly	26	180409	Battery Charger
11	145819	D-Handle	27	180412	Wall Station Assembly
12	153523	D-Handle Hardware	28	180378	Wall Station Clamp and Screw
13	180300	Housing Screw Set	*	180117	Monofilament Cutting Line (50 ft.)
14	180765	Motor Housing	*	180327	Cutting Head Assembly (includes items 17-22)
15	180518	Motor Supports (qty. 2)			
16	180519	Motor	*		not shown